

# Propylene

| PROPERTY                | UNIT       | TEST METHOD | ACCEPTANCE CRITERIA* |
|-------------------------|------------|-------------|----------------------|
| <b>PROPYLENE</b>        | %MOL       | ASTM D2712  | Min 99.7             |
| <b>PROPANE</b>          | MOL<br>PPM | ASTM D2712  | Max 2800             |
| <b>ETHAN</b>            | MOL<br>PPM | ASTM D2712  | Max 30               |
| <b>ETHYLENE</b>         | MOL<br>PPM | ASTM D2712  | Max 2                |
| <b>ACETYLENE</b>        | MOL<br>PPM | ASTM D2712  | Max 1                |
| <b>METHYL ACETYLENE</b> | MOL<br>PPM | ASTM D2712  | Max 1                |
| <b>PROPADIENE</b>       | MOL<br>PPM | ASTM D2712  | Max 2                |
| <b>C4'S</b>             | MOL<br>PPM | ASTM D2712  | Max 1                |
| <b>METHANE</b>          | MOL<br>PPM | ASTM D2712  | Max 10               |
| <b>CO</b>               | MOL<br>PPM | UOP 603     | Max 0.3              |
| <b>CO2</b>              | MOL<br>PPM | UOP 603     | Max 2                |

\*Acceptance Criteria refers to the parameters which are tested regularly. These items are guaranteed figures.



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