

# HDPE (HCH 5520)

Physical Properties	UNIT	Value	TEST METHOD
Density (23 oC)	Kg/m <sup>3</sup>	955	ISO 1183
MFI (190 oC /21.6Kg)	dg/min	23	ISO 1133
MFI (190 oC /2.16Kg)	dg/min	0.25	ISO 1133
Bulk Density	g/cm <sup>3</sup>	>0.50	ISO 60
Mechanical properties			
Tensile Modulus of elasticity	MPa	1200	ISO527-1
Tensile stress at Yield	MPa	28	ISO 527-1
Tensile strain Yield	%	9	ISO 527-1
Notched Tensile impact strength(-30 oC)	kJ/m <sup>2</sup>	110	ISO 8256/1A
Thermal Properties			
HDT,(0.45 MPa)	oC	83	ISO 75B-1
HDT,(1.80 MPa)	oC	45	ISO 75A-1
Melting Point	oC	135	ISO 3146
Vicat Temperature (B50,50 oC/h , 50 N)	oC	79	ISO 306
Hardness			
Ball indentation Hardness (H 132/30)	MPa	51	ISO 2039-1
FNCT (3.5MPa, 80°C, 2% Igepal BC/9)	h	4.5	ISO/CD 16770
ESCR(bottle test)	h	30	Basell

## APPLICATION

Additive

Antioxidant -Heat stabilizer

Extrusion Blow Moulding (Small blow mouldings, Engineering parts), Packaging of consumer goods,



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